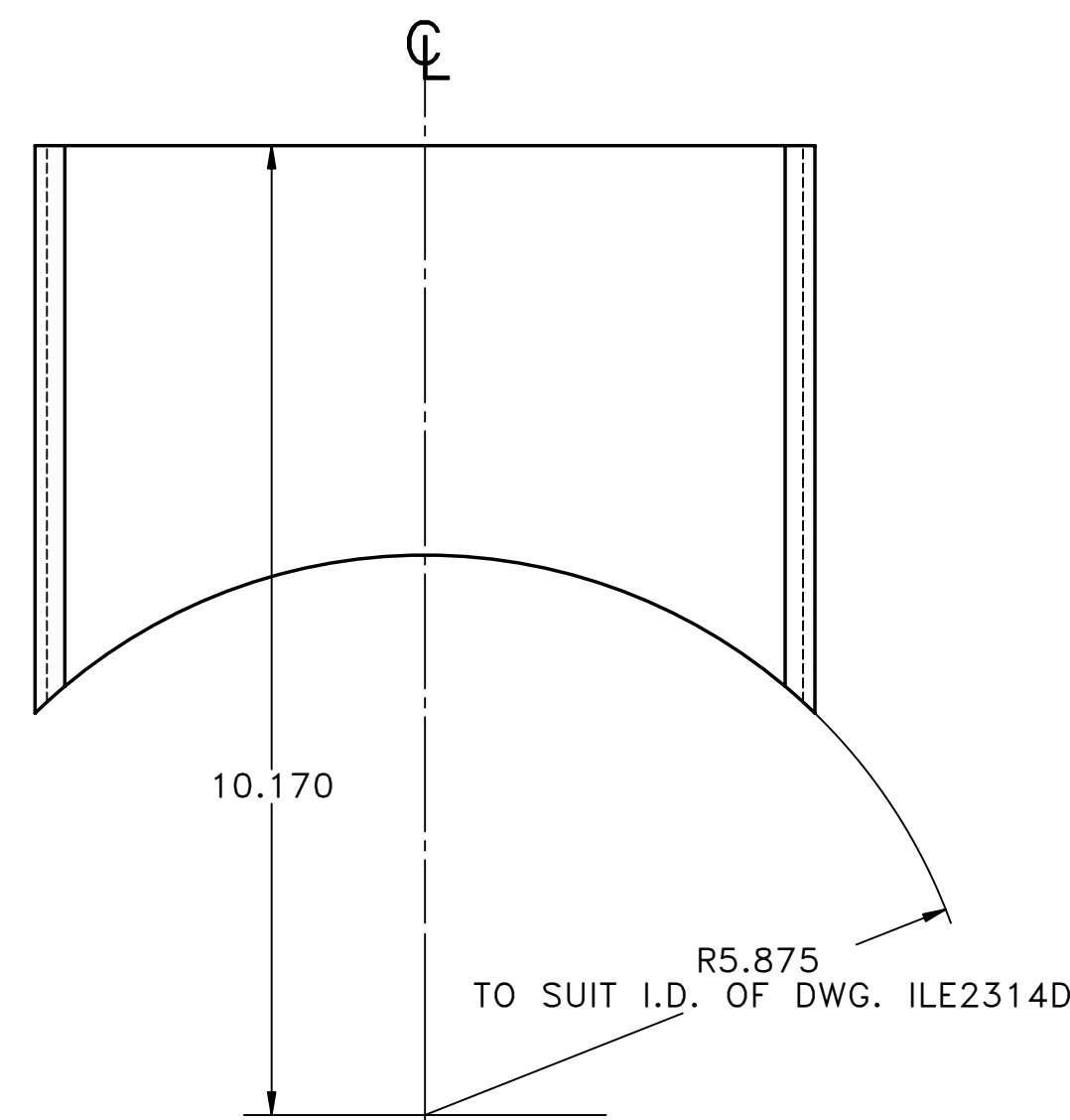
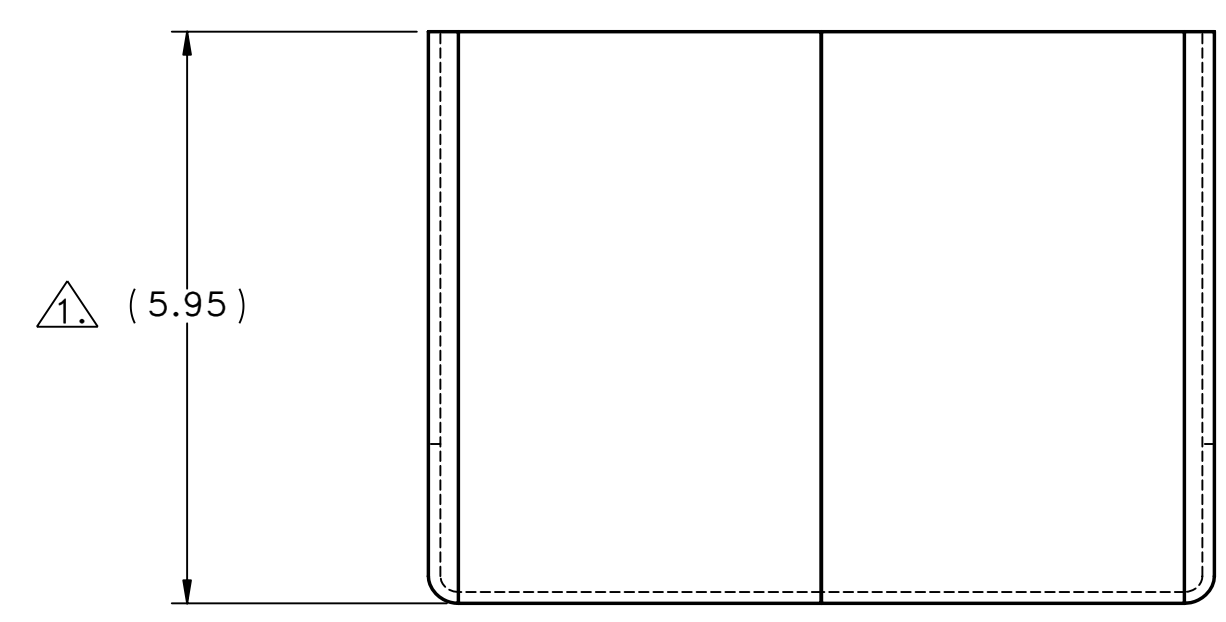
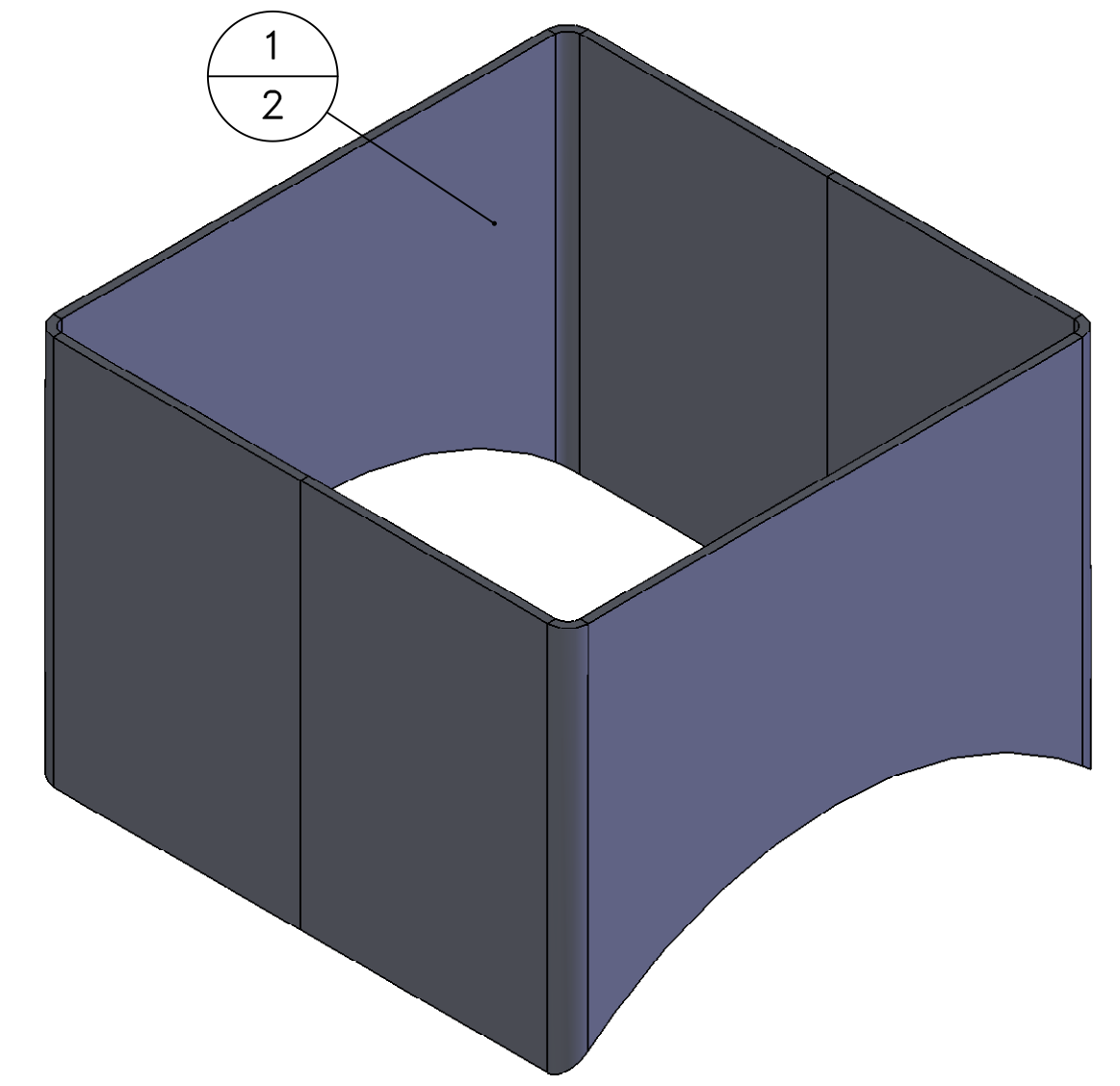
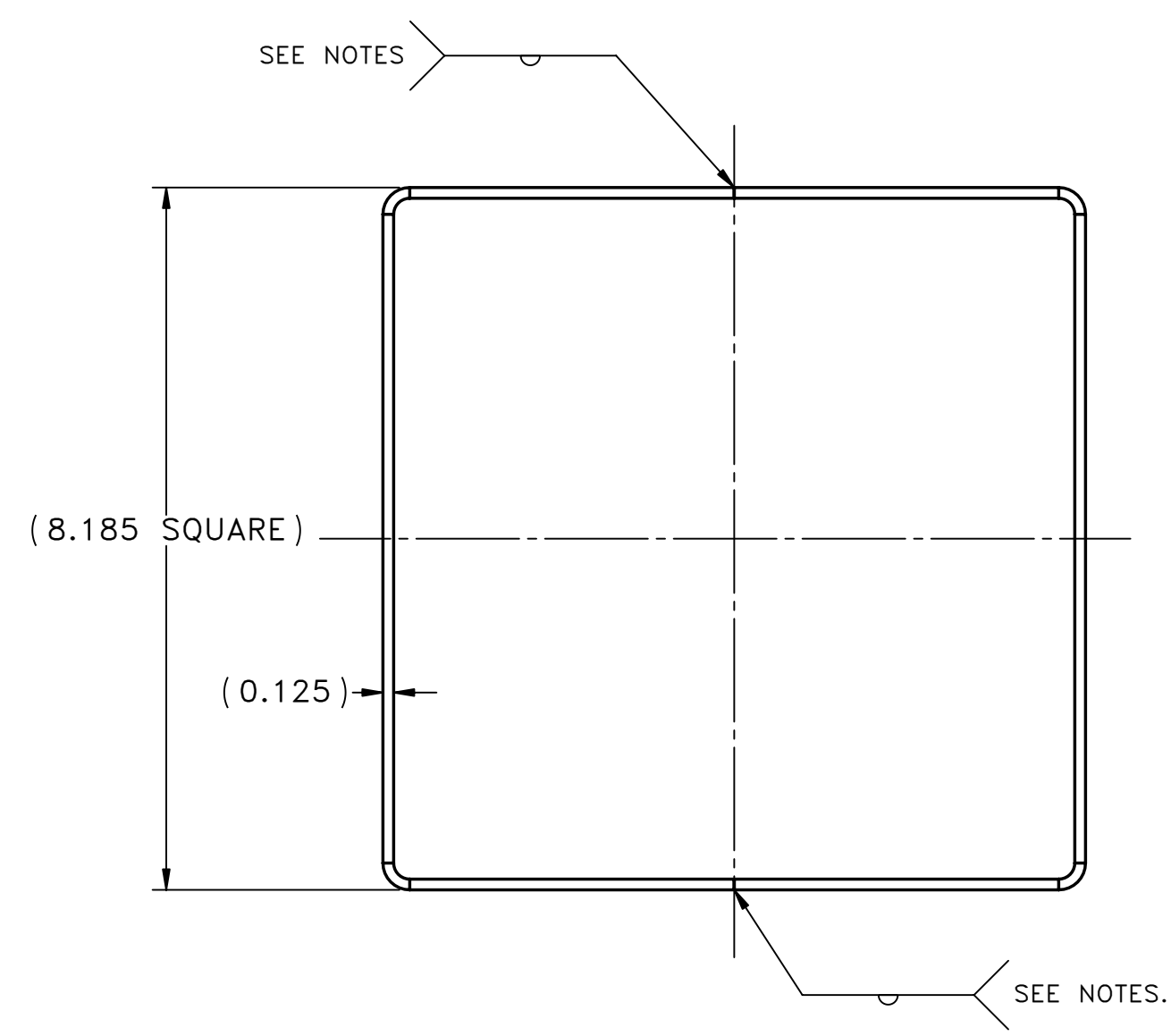


ITEM	REF No.	DESCRIPTION	MATERIAL	QTY.
1	ILE2317	STAND OFF	S.S.316	2



WELD NOTE:

1. WELDS TO BE AUTOGENOUS
2. WELDS MUST BE INTERNAL AND LEAK CHECKED
3. ANY LEAKS IN EXCESS OF 1.0×10^{-10} TORR-LITRE/SEC MUST BE REPAIRED.
4. ALLOW EXTRA MATERIAL LENGTH FOR ASSEMBLY SEE DWG. ILE2314D.
5. SCRIBE LINE ON TUBE FOR ALIGNMENT WITH MATING FLANGE.
6. PERFORM ALL MACHINING AFTER WELDING.

REMOVE ALL BURRS AND SHARP EDGES

TOLERANCES UNLESS OTHERWISE SPECIFIED

DECIMALS .X	± 0.1
.XX	± 0.01
.XXX	± 0.005
ANGULAR	± 1.0°
SURFACE FINISH	125 μ inch

ALL DIMS IN INCHES

REV	DATE	ZONE	REVISION DESCRIPTION	APPROVED
A	5/13/2010		ECO-2165 - Change control applies.	A.G.

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 VANCOUVER, BRITISH COLUMBIA
 CANADA V6T-2A3

CANADA'S NATIONAL LABORATORY FOR PARTICLE AND NUCLEAR PHYSICS

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DESIGNED A.M.	SUB-ASSY ILE2314D
DRAWN Daniel Rowbotham	
CHECKED A.M.	ASSEMBLY ILE2313D
REA # 1030	
TRACKING #	

PORT A WELD ASSEMBLY TUBES TO CHAMBER TEXAS AM/TRINAT CHAMBER

SCALE 1:2		DWG NO. ILE2316	SIZE C	SHEET 1 OF 1	REV A
DATE 03-05-10					