

a

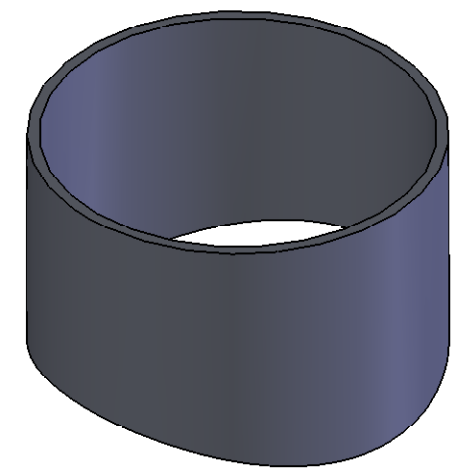
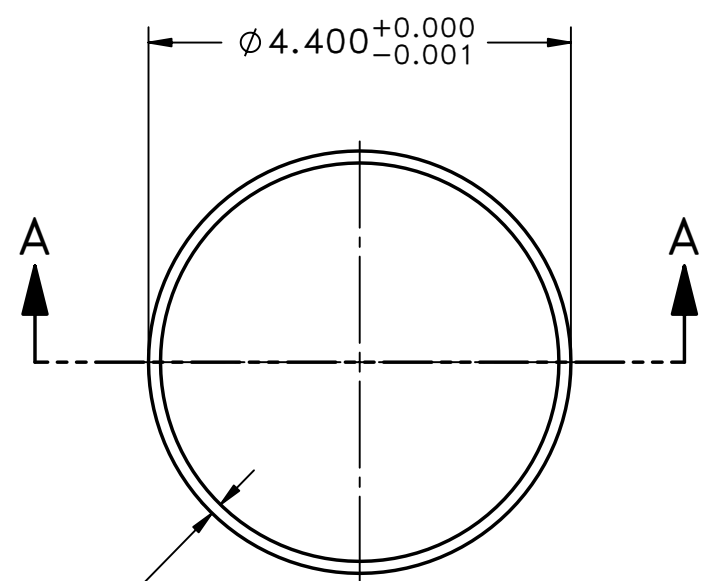
b

c

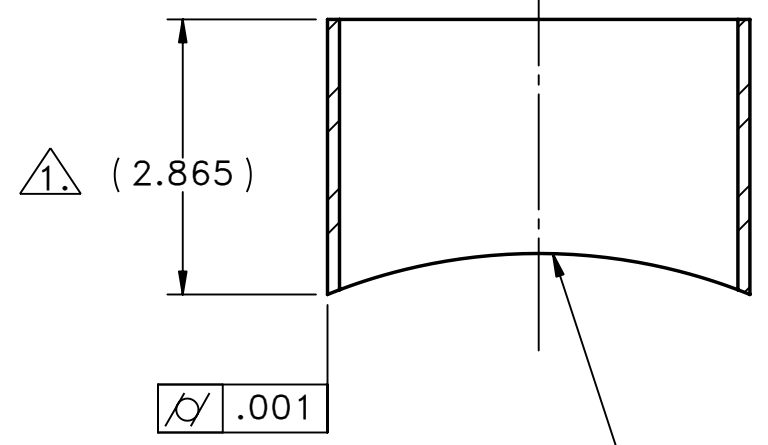
d

ITEM	DESCRIPTION	MATERIAL	QTY.
1	4.40 DIA x 0.125 WALL x 2.865 LG.	S.S.316	1

DIMENSIONS QUOTED ARE FINISHED DIMENSIONS, NO ALLOWANCE HAS BEEN MADE FOR MANUFACTURE.



0.125 WALL



R5.875 TO SUIT I.D. OF DWG. ILE2314D

NOTES:

- 1. ALLOW EXTRA MATERIAL LENGTH FOR ASSEMBLY SEE DWG. ILE2314D
- 2. SCRIBE LINE ON TUBE FOR ALIGNMENT WITH MATING FLANGE

REMOVE ALL BURRS AND SHARP EDGES

SECTION A-A  
SCALE 1 : 2

REV	DATE	ZONE	REVISION DESCRIPTION	APPROVED
A	5/13/2010		ECO-2165 - Change control applies.	A.G.

TOLERANCES UNLESS OTHERWISE SPECIFIED

DECIMALS	.X	± 0.1
	.XX	± 0.01
	.XXX	± 0.005
ANGULAR		± 1.0°
SURFACE FINISH		125 μ inch

ALL DIMS IN INCHES



**TRIUMF**  
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CANADA V6T-2A3

CANADA'S NATIONAL LABORATORY FOR PARTICLE AND NUCLEAR PHYSICS

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DESIGNED	A.M.	SUB-ASSY	ILE2314D
DRAWN	Daniel Rowbotham	ASSEMBLY	ILE2313D
CHECKED	A.M.		
REA #	1030		
TRACKING #			

**TUBE - PORT E**  
**WELD ASSEMBLY TUBES TO CHAMBER**  
**TEXAS AM/TRINAT CHAMBER**

SCALE	1:1	DWG NO.	ILE2321	SIZE	B	SHEET	1	REV	A
DATE	04-05-10					OF	1		

a

b

c

d