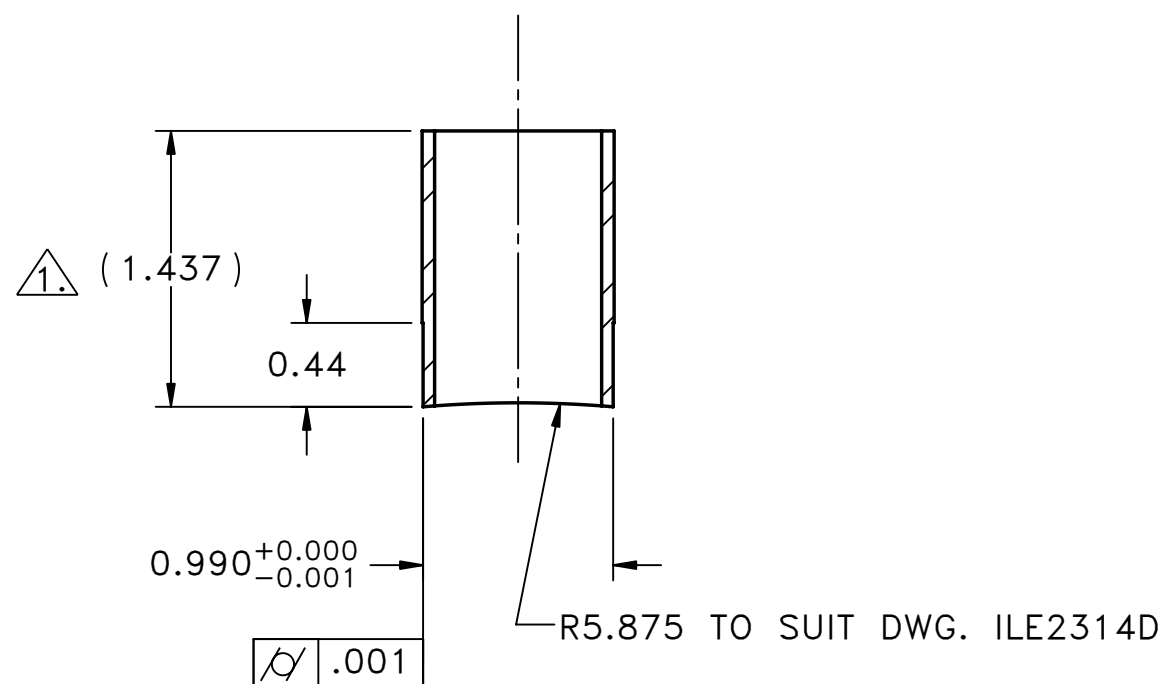
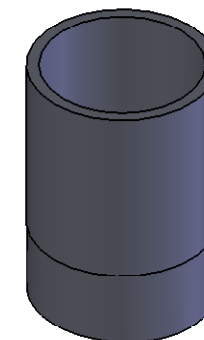
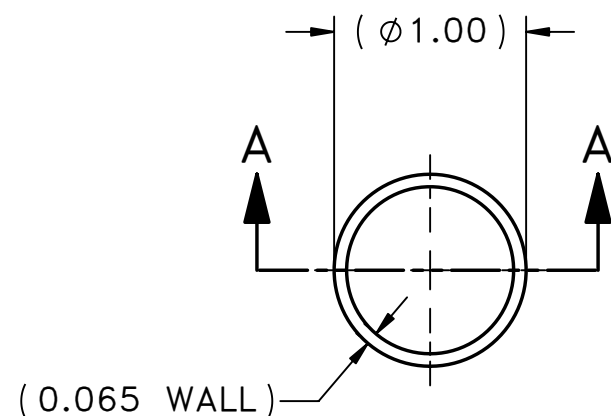


ITEM	DESCRIPTION	MATERIAL	QTY.
1	1.00 DIA x 0.065 WALL TUBE x1.476 LG.	S.S.316	1

DIMENSIONS QUOTED ARE FINISHED DIMENSIONS, NO ALLOWANCE HAS BEEN MADE FOR MANUFACTURE.



SECTION A-A
SCALE 1 : 1

NOTES:

1. ALLOW EXTRA MATERIAL LENGTH FOR ASSEMBLY
SEE DWG. ILE2314D
2. SCRIBE LINE ON TUBE FOR ALIGNMENT WITH MATING FLANGE

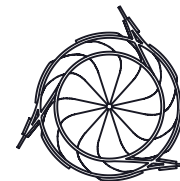
REMOVE ALL BURRS AND SHARP EDGES

REV	DATE	ZONE	REVISION DESCRIPTION	APPROVED
A	5/13/2010		ECO-2165 - Change control applies.	A.G.

TOLERANCES UNLESS OTHERWISE SPECIFIED

DECIMALS	.X	± 0.1
	.XX	± 0.01
	.XXX	± 0.005
ANGULAR		± 1.0°
SURFACE FINISH		125 μ inch

ALL DIMS IN INCHES



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CANADA V6T-2A3

CANADA'S NATIONAL LABORATORY FOR
PARTICLE AND NUCLEAR PHYSICS

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DESIGNED	A.M.	SUB-ASSY	ILE2314D
DRAWN	Daniel Rowbotham	ASSEMBLY	ILE2313D
CHECKED	A.M.		
REA #	1030		
TRACKING #			

TUBE - PORT D
WELD ASSEMBLY TUBES TO CHAMBER
TEXAS AM/TRINAT CHAMBER

SCALE	1:1	DWG NO.	ILE2320	SIZE	B	SHEET	1	REV	A
DATE	04-05-10					OF	1		

THIRD-ANGLE PROJECTION