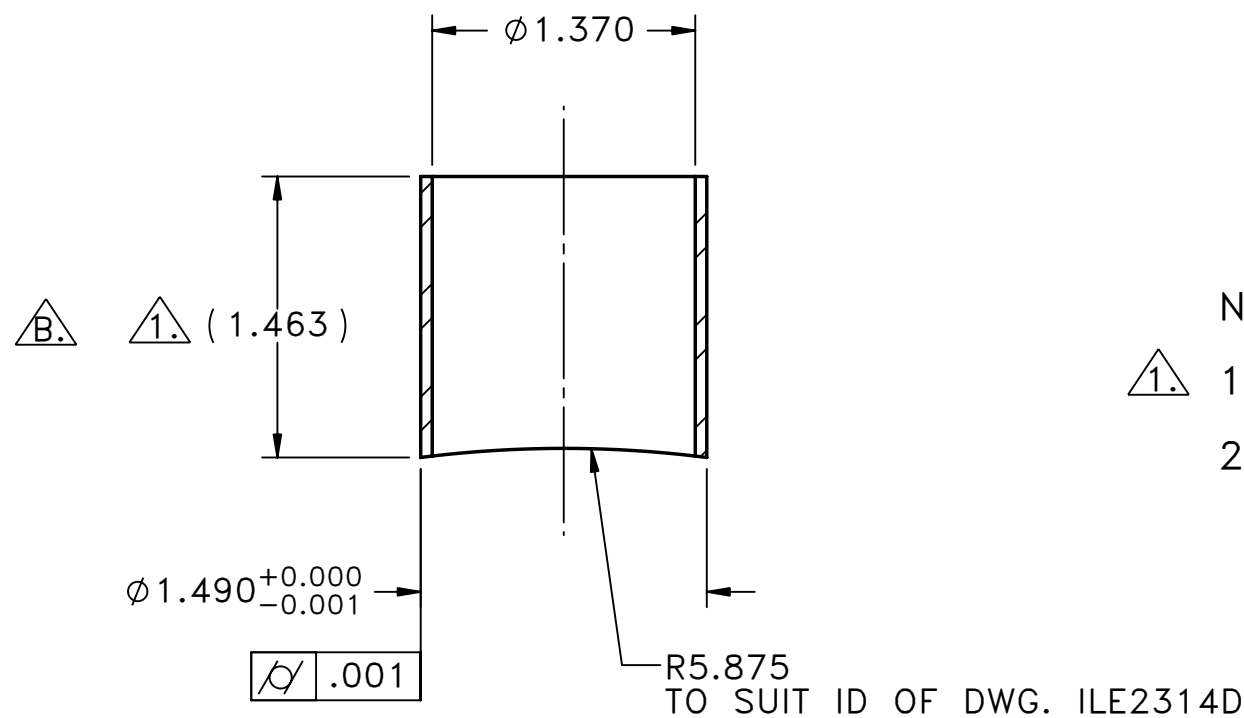
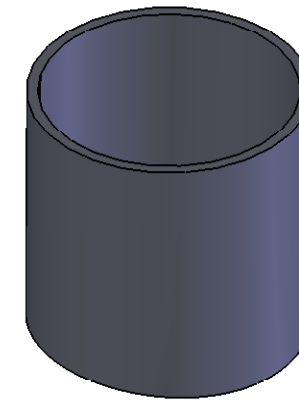
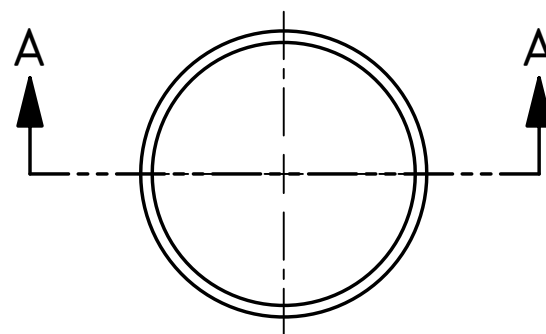


ITEM	DESCRIPTION	MATERIAL	QTY.
1	1.490 O.D. x 1.370 I.D. x 1.463 LG	S.S.316	1

DIMENSIONS QUOTED ARE FINISHED DIMENSIONS, NO ALLOWANCE HAS BEEN MADE FOR MANUFACTURE.



SECTION A-A
SCALE 1 : 1

NOTES:

- 1. ALLOW EXTRA MATERIAL LENGTH FOR ASSEMBLY
SEE DWG. ILE2314D
- 2. SCRIBE LINE ON TUBE FOR ALIGNMENT WITH MATING FLANGE

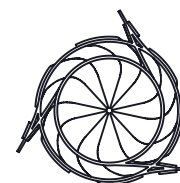
REMOVE ALL BURRS AND SHARP EDGES

REV	DATE	ZONE	REVISION DESCRIPTION	APPROVED
B	5/28/2010		ECO-2167 - Removed one step on outside diameter.	A.G.
A	5/13/2010		ECO-2165 - Change control applies.	A.G.

TOLERANCES UNLESS OTHERWISE SPECIFIED

DECIMALS	.X	± 0.1
	.XX	± 0.01
	.XXX	± 0.005
ANGULAR		± 1.0°
SURFACE FINISH		125 μ inch

ALL DIMS IN INCHES



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CANADA'S NATIONAL LABORATORY FOR
PARTICLE AND NUCLEAR PHYSICS

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DESIGNED	A.M.	SUB-ASSY ILE2314D
DRAWN	Daniel Rowbotham	
CHECKED	A.M.	ASSEMBLY ILE2313D
REA #	1030	
TRACKING #		

**TUBE - PORT C
WELD ASSEMBLY TUBES TO CHAMBER
TEXAS AM/TRINAT CHAMBER**

SCALE	1:1	THIRD-ANGLE PROJECTION	DWG NO.	ILE2319	SIZE	B	SHEET	1	REV	B
DATE	04-05-10		OF	1						