

a

b

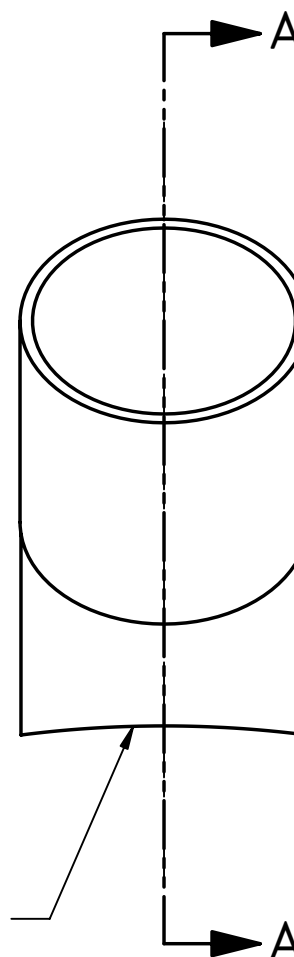
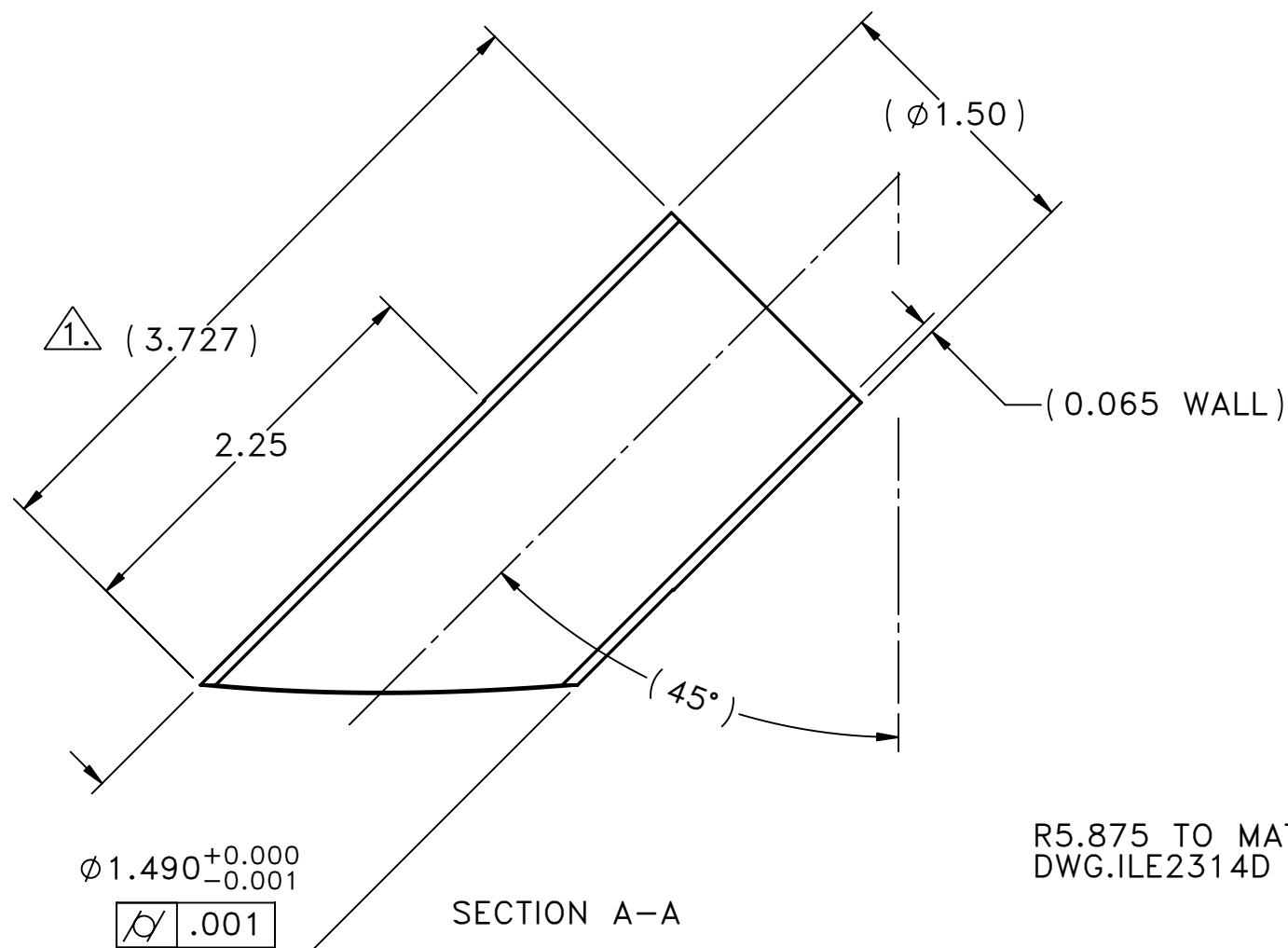
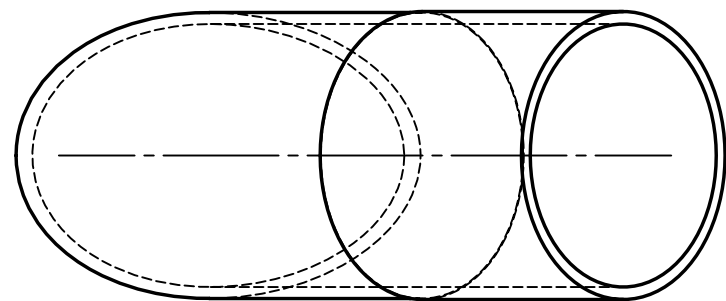
c

d

ITEM	DESCRIPTION	MATERIAL	QTY.
1	1.50 DIA x 0.065 WALL TUBE x 3.727 LG.	S.S.316	1

DIMENSIONS QUOTED ARE FINISHED DIMENSIONS, NO ALLOWANCE HAS BEEN MADE FOR MANUFACTURE.

REMOVE ALL BURRS AND SHARP EDGES



R5.875 TO MATCH ID OF DWG. ILE2314D

NOTES:

- 1. ALLOW EXTRA MATERIAL LENGTH FOR ASSEMBLY SEE DWG. ILE2314D
- 2. SCRIBE LINE ON TUBE FOR ALIGNMENT WITH MATING FLANGE
- 3. VIEW OFFSET 45° TO ILLUSTRATE POSITION AT ASSEMBLY.

TOLERANCES UNLESS OTHERWISE SPECIFIED

DECIMALS	.X	± 0.1
	.XX	± 0.01
	.XXX	± 0.005
ANGULAR		± 1.0°
SURFACE FINISH		125 μ inch

ALL DIMS IN INCHES

REV	DATE	ZONE	REVISION DESCRIPTION	APPROVED
A	5/13/2010		ECO-2165 - Change control applies.	A.G.



TRIUMF
 4004 WESBROOK MALL
 VANCOUVER, BRITISH COLUMBIA
 CANADA V6T-2A3

CANADA'S NATIONAL LABORATORY FOR
 PARTICLE AND NUCLEAR PHYSICS

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DESIGNED	A.M.	SUB-ASSY	ILE2314D
DRAWN	Daniel Rowbotham	ASSEMBLY	ILE2313D
CHECKED	A.M.		
REA #	1030		
TRACKING #			

TUBE - PORT B
WELD ASSEMBLY TUBES TO CHAMBER
TEXAS AM/TRINAT CHAMBER

SCALE	1:1	DWG NO.	ILE2318	SIZE	B	SHEET	1	REV	A
DATE	04-05-10					OF	1		

a

b

c

d